



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D4407-043
Job Sheet 181578



Part No: D4407-043

Job Qty: 4 ea

Part Name: Bar Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/1/18

Job Tracking No:

Due Date: 8/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP REV:A 15.11.16 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		8/13/18	0.00	0.00	Start Up Large Fab-3		
100	Cold Saw	4 pcs		8/13/18	0.00	0.43	Cold Saw		
110	Autoweld 1	4 pcs		8/13/18	0.00	2.82	Automated welding		
120	QC	4 pcs		8/13/18	0.00	0.00	QC9		
130	QC	4 pcs		8/13/18	0.00	0.00	QC5		
140	Packaging	4 pcs		8/13/18	0.00	0.00	Packaging3-2		
150	QC21-SA	4 Ea		8/13/18	0.00	0.00	QC21		

DAS
21
9-88

AUG 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	18.4000 ft (4.6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.250x0.500	18	160	0

Part Specifications

Specifications could not be found.

12 - 59" - 78 4.916
Scrap 13' 1.083
5.99

Plex 8/1/18 8:04 AM Dart.lajeunesse.marie

60.075'

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																																																			
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1270 Aberdeen Street Haverhill, MA 01830 TEL: 978 632-5200 FAX: 978 632-5201 Email: sales@dartaero.com www.dartaerospace.com Container No: S104080 Part: D4407 - 043 Job No: 181578 Serial No/Batch: S104080 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 08/21/18								Lead hand / Supervisor Approval Verification																																																																																																																																			
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